

# Pharma Legal Entity Invoicing Details - North America



REGION	COUNTRY	NAME OF THE COMPANY	ADDRESS	TAX REGISTRATION NUMBER	HELPDESK	SUBMIT INVOICES	LE/CO CODE
North America	Canada	Avens Pharma Biopolymers ULC	Suite 2700 1133 Melville Street Vancouver BC V6E 4E5 Canada	785572421	PhS_us_ap_fssc@roquette.com	PhS_us_invoice_fssc@roquette.com	1104
North America	United States	International N&H USA, Inc.	200 Powder Mill Rd, Bldg 353 Wilmington, DE 19803	82-1787317	PhS_us_ap_fssc@roquette.com	PhS_us_invoice_fssc@roquette.com	1096
North America	United States	Nutrition & Biosciences USA 1, LLC	200 Powder Mill Rd, Bldg 353 Wilmington, DE 19803	87-3227923	PhS_us_ap_fssc@roquette.com	PhS_us_invoice_fssc@roquette.com	1218
North America	United States	Specialty Products US, LLC	200 Powder Mill Rd, Bldg 353 Wilmington, DE 19803	83-1195675	PhS_us_ap_fssc@roquette.com	PhS_us_invoice_fssc@roquette.com	1219